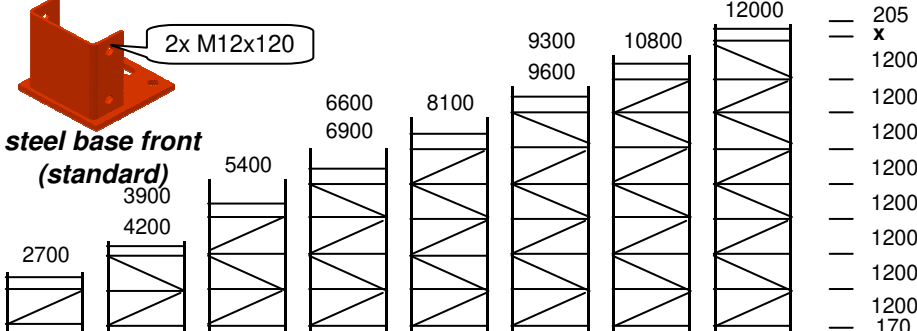
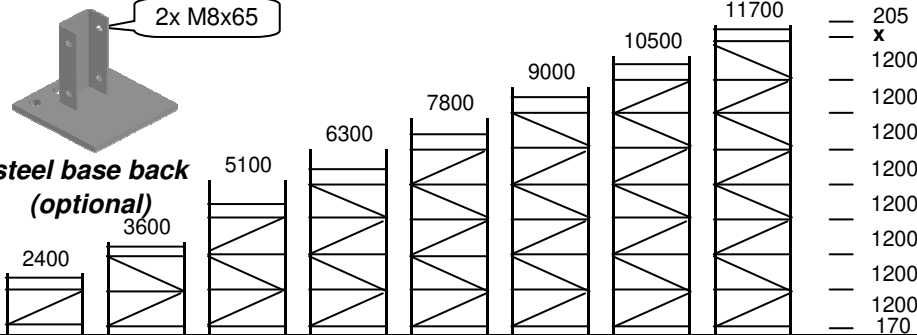
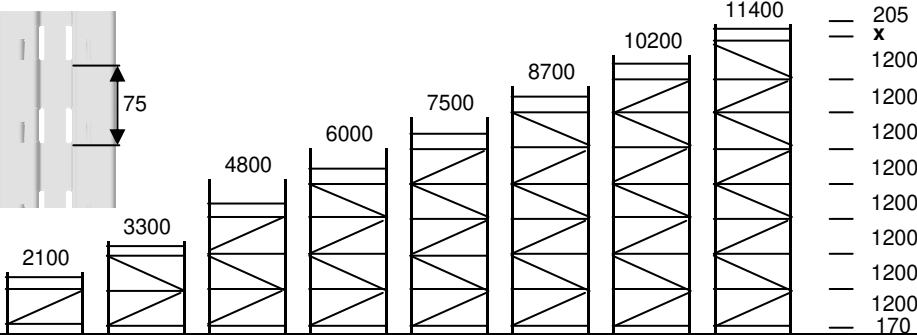
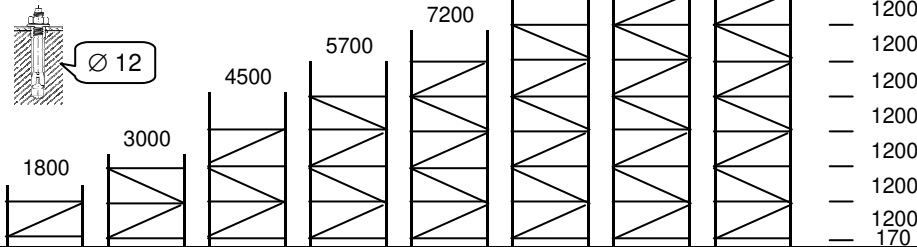


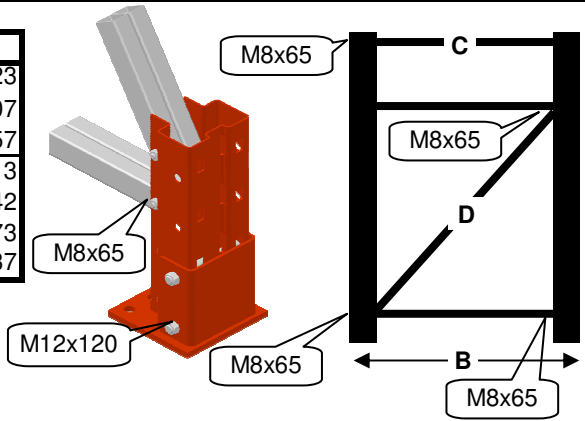
A (mm)	C	D	height
	25 x 35	M8x65	x
1500			280
1800	4	2	375
2100	6	2	675
2400	6	2	975
2700	6	2	130
3000	6	4	225
3300	8	4	525
3600	8	4	825
3900	8	4	1125
4200	8	4	130
4500	8	6	280
4800	10	6	525
5100	10	6	825
5400	10	6	1125
5700	10	8	130
6000	12	8	280
6300	12	8	525
6600	12	8	825
6900	12	8	1125
7200	12	10	280
7500	14	10	375
7800	14	10	675
8100	14	10	975
8400	14	12	130
8700	16	12	225
9000	16	12	525
9300	16	12	825
9600	16	12	1125
9900	16	14	280
10200	18	14	375
10500	18	14	675
10800	18	14	975
11100	18	16	130
11400	20	16	225
11700	20	16	525
12000	20	16	825
12300	20	16	1125
12600	20	18	280
12900	22	18	375
13200	22	18	675
13500	22	18	975

## FRAMES 2 UPRIGHTS (3 on request)



B (mm)	C*	D*
600	493	1323
800	693	1407
900	793	1457
1000	893	1513
1050	943	1542
1100	993	1573
1200	1093	1637

\* total length  
(axe/axe = - 40 mm)



### Double bracing !

Check the bracing design according to the height of the frame before starting to assemble.  
**Tightening bolts & nuts is only done after assembling the complete frame !**

- Mind the direction of the upright : it is not reversible !
- Fix one steel base to each upright using 2 bolts M8x65 (steel base back) or 2 bolts M12x120 (steel base front).
- Connect the uprights with a doubled horizontal bracing in the third lower slot (height 170 mm) with 1 bolt M8x65 on each side.
- Fix one end of the doubled diagonal bracing in the next available slot with 1 bolt M8x65. Fix the other end 1200 mm higher to the other upright with 1 bolt M8x65.
- Connect the uprights again with a doubled horizontal bracing in the next available slot with 1 bolt M8x65 on each side.
- Repeat 4 put pay attention to the fact that the doubled diagonal bracing runs in the opposite direction as the previous one. (see drawing on the left). Repeat 5 and 4 but mind the direction of the diagonal bracing !
- If there is an extra doubled horizontal bracing at the top fix this one with one M8x65 on each side.
- Tighten well all bolts & nuts.
- If wanted you can anchor the frame (1 anchor per upright) with anchors  $\varnothing$  12 mm (optional). Some configurations requier floor fixing ! (sometimes even 2 anchors per upright).

**Please respect all drawings and installation notices meticulously.**  
**Respect the verticality of the installation (<1/400e).**  
**Align the frames perfectly and install the beams each time secured by the 2 safety pins included.**

*If the frame height is different from the standard height the top diagonal brace might not be possible to install.*